

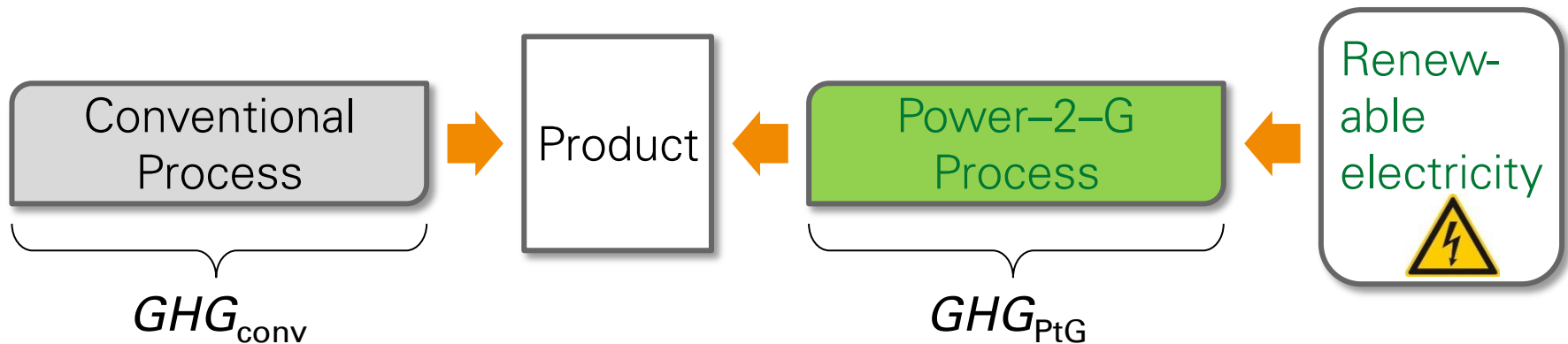


Potential of Power-2-Gas for Refineries (P2G2R)

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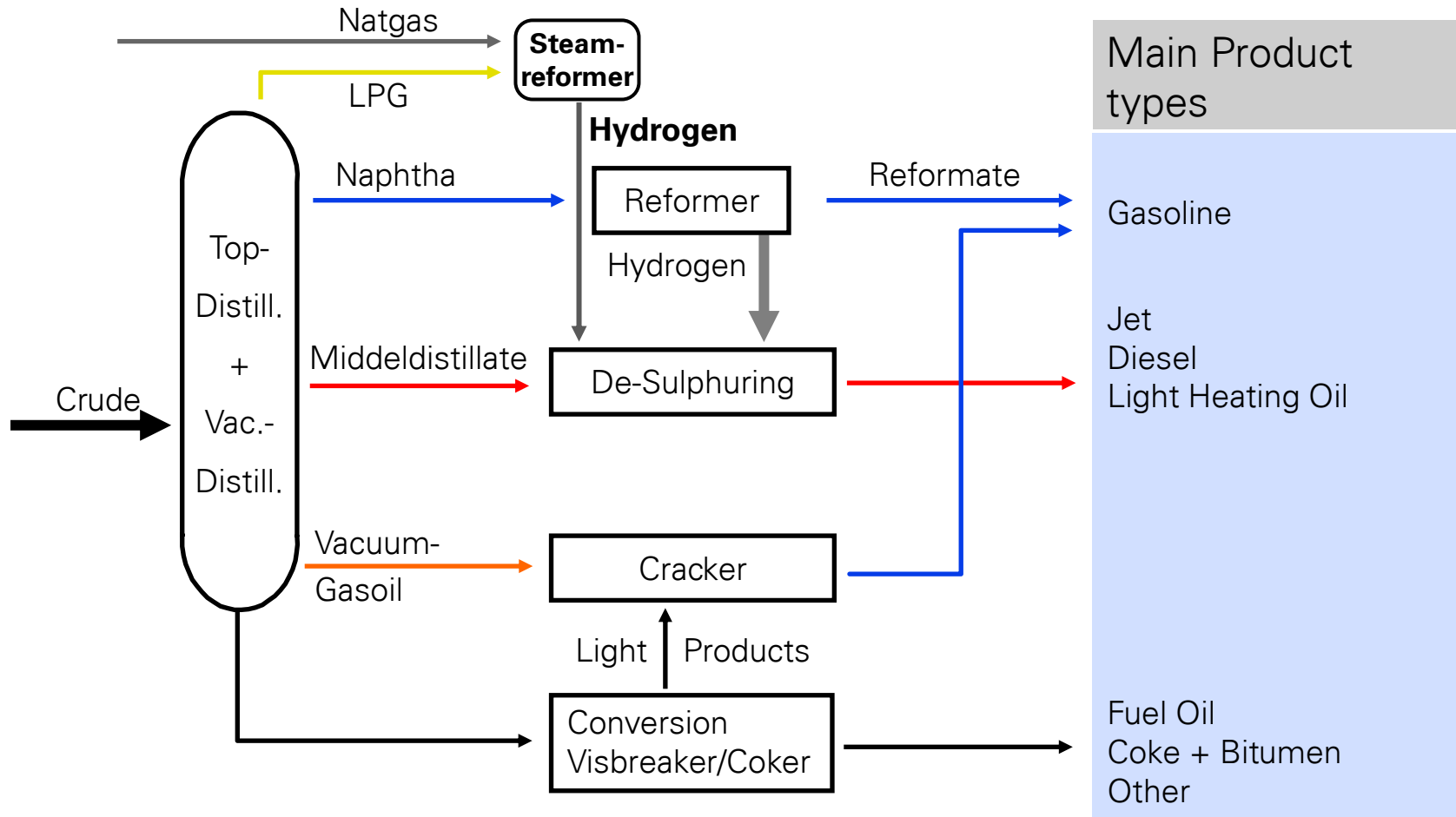
Why substitute existing processes?



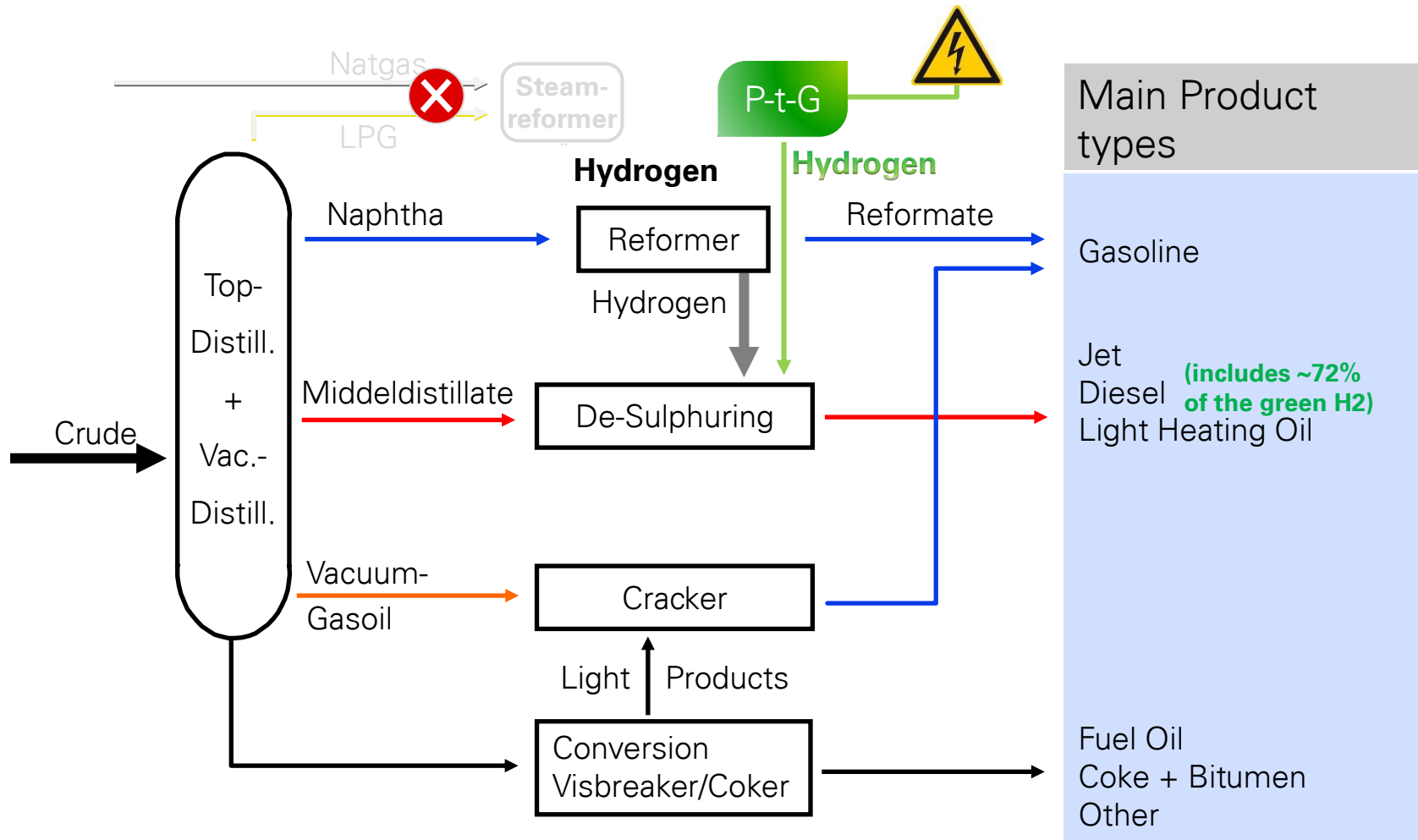
$$GHG \text{ reduction}_{abs} = GHG_{conv} - GHG_{PtG}$$

GHG: Greenhouse gas emissions, mostly calculated as CO₂ equivalents

H₂ in refineries (simplified)



Renewable H₂ reduces Natgas demand



Potential assessment for Germany

Assumptions:

- Refineries GY: 13
- Crude capacity: 106 mt/a
- External/additional H₂ demand assumed at: ~100 kt/a
- Scenarios for substitution: 10% – 40% – 100%
- Annual hours for electrolysis: 8.200h/a

Any additional H₂ demand of refineries usually is supplied with H₂ from steam reforming of fossil gases (NG, naphtha).

Condition of GHG quota system:
GHG reduction regime since 2015;
min. 4% in 2017-2019, 6% from 2020

Property	Unit	Level of H ₂ substitution		
		10%	40%	100%
Hydrogen demand	t/a	10.000	40.000	100.000
Size of electrolysis unit	MW	68	271	678
Annual power consumption	GWh/a	555	2.222	5.555
CO ₂ saved	t/a	74.550	298.000	745.500
Contribution to GHG savings	% GHG	0,04	0,15	0,37

P2G2R – what would be required besides changes in regulatory environment?



- An additional, volatile source of renewable hydrogen substituting fossil hydrogen requires SMR operation to change from flat output to a volatile mode (SMR's aren't designed for).
- The higher the temporarily available share of renewable hydrogen, the more difficult keeping control of the SMR it gets. Research required!
- A hydrogen buffer would help to mitigate the problem as well, but refineries don't like to store hydrogen close to or within their assets.
- BP would like to make use of renewable electricity for production of renewable hydrogen to supply to FCV's (but market develops very slowly). In the meantime we propose use of renewable H₂ for certain refinery processes producing road fuels, which wouldn't cause any infrastructural problems and would bring renewable energy via well accepted liquids to the market.