



F-Gas Consultation Forum

Topic B:

Barriers to the uptake of low GWP alternatives to HFCs

related to lack of training

Preliminary findings of external study carried out for DG CLIMA

September 10th 2015, Brussels

Introduction



- skills and training related to low GWP alternatives to HFCs
 - an important aspect of achieving the HFC phase-down
 - training is crucial to the successful uptake of new refrigerants
- possible barriers :
 - lack of relevant training material / courses / practical training facilities
 - poor uptake of training in low GWP alternatives
- Topic B addresses these issues
 - provides an overview of EU legislation
 - provides an assessment of status quo of training in Member States
 - note: Topic B only applies to RACHP (unlike Topic A, which includes foams)

Why are there barriers related to training?



- 2006 EU F-Gas Regulation specified minimum training requirements for F-Gases
 - now widely adopted in most Member States
- most low GWP alternatives have characteristics that require extra training

| | Ammonia | HCs | CO ₂ | HFOs | HFC-32 |
|---------------|---------|-----|-----------------|------|--------|
| Flammability | ✓ | ✓ | | ✓ | ✓ |
| Toxicity | ✓ | | | | |
| High pressure | | | ✓ | | |

- Extra training required for:
 - Technicians doing installation, maintenance and end-of-life decommissioning
 - Engineers doing design of systems and components

Study Activities on barriers related to training



- literature review
 - to identify relevant EU level legislation and standards and produce an overview
 - to identify training courses and training material that is already available
- Member States survey
 - to obtain information about availability and uptake of training
- discussions with training experts
- case studies
 - looking in more depth at various training initiatives
- this Consultation Forum
 - to identify any gaps in data and to test the preliminary findings
- draft report due by October 2015

Member State Survey



- training responses from 22 Member States
 - representing 91% of EU population
 - non-responders: Belgium, Denmark, Greece, Hungary, Luxembourg, Slovakia
- key questions on training:
 - F-Gas training details about compliance with requirements in 842/2006
 - low GWP alternatives: availability and uptake of training for:
 - ammonia
 - CO₂
 - hydrocarbons (small hermetic)
 - hydrocarbons (larger systems)
 - HFOs and other lower flammability refrigerants

F-Gas Training and Certification (1)



- good compliance with F-Gas Regulation
 - all responders have F-Gas training available for RACHP
 - total of 160,000 SRAC F-Gas qualified technicians in 21 countries
 - approx. 200,000 in EU, allowing for non-responders
- data from each Member State analysed by population

| | F-Gas certificated | | |
|---------|----------------------------|--------------------------|-------------------------|
| | Technicians per 100,000 | Companies per 100,000 | Technicians per company |
| Average | 40 | 10 | 4 |
| Maximum | 290 | 65 | 32 |
| Minimum | 13 | 3 | 2 |

Outliers (technicians per 100,000):

high number: Cyprus (290), Finland (92), Netherland (80)

low number: Latvia (13), Malta, Portugal, Estonia (all 18); Germany (26), Czech R. (31)

F-Gas Training and Certification (2)



16 out of 21 countries (76%) have a central personnel and company register

- 16 countries have 1 to 3 certification bodies
 - Outliers: Germany 110, Spain 40, Italy 25, Netherlands 6, Cyprus 5

- Average company size is small: 4 certificated technicians per company
 - most countries have an average between 2 and 7 technicians per company
 - Outliers: Lithuania 32; Bulgaria 15; Netherlands 8

Training for lower GWP alternatives



- training availability question (for 5 categories of low GWP alternative)
 - e.g. "Is ammonia RACHP training available?" Yes/No
- Number trained
 - e.g. "Approximately how many technicians are trained to work on ammonia systems?"
 - many responder countries could not provide data

| | Number of countries "Yes" | % of countries "Yes" | Number trained* (number of responders) | % of total F-Gas personnel trained in alternatives |
|-----------------|---------------------------|----------------------|--|--|
| Ammonia | 15 | 71% | 4766 (9) | 2.3% |
| CO ₂ | 11 | 52% | 4400 (8) | 2.2% |
| HC small | 10 | 48% | 1430 (7) | 0.7% |
| HC larger | 7 | 35% | 112 (2) | 0.05% |
| HFO | 4 | 20% | 0 (0) | 0% |

^{*} Number trained, as reported by Member State F-Gas focal point – real number probably higher

Countries with numerical data for non-F-Gas refrigerants



| | Number of technicians trained per 100,000 population | | | |
|-----------------------|--|---------|-----|-------------|
| | F-Gas | Ammonia | CO2 | Hydrocarbon |
| Czech Republic | 31 | 0.5 | 1.0 | 2.4 |
| Estonia | 18 | 5.7 | 0.0 | 0.0 |
| Finland | 92 | 1.8 | 1.8 | 0.4 |
| Germany | 26 | 2.5 | 3.7 | 1.2 |
| Ireland | 35 | 0.8 | 0.3 | 0.1 |
| Italy | 76 | 0.2 | 0.4 | 0.1 |
| Netherlands | 80 | 2.4 | 2.4 | 0.0 |
| Sweden | 94 | 0.5 | 4.1 | 0.5 |
| UK | 57 | 3.0 | 0.2 | 0.1 |
| Average (9 countries) | 54 | 1.9 | 1.7 | 0.6 |

Encouraging comments on Member State training initiatives



- 13 Member States have some further plans to improve training provisions, e.g.:
 - Bulgaria: has an ongoing project to gain knowledge of the training that should be conducted related to alternative refrigerants.
 - Estonia: has launched a project to promote F-gas alternatives and low GWP technology in Estonia and help companies with the know how to make better choices.
 - Finland: training organizations have plans to improve training related to low GWP alternative refrigerants but they are waiting for the update of regulation 303/2008
 - Netherlands: in addition to the ammonia and carbon dioxide training facilities, a training related to hydrocarbon refrigerants is planned.
 - Spain: the Environment Ministry in coordination with other Ministries like Employment
 Ministry and Education Ministry are working to modify the official training system to the
 use of alternative technologies.
 - UK: F-gas qualifications have been updated to cover aspects of low GWP alternatives and a Safe Handling of Refrigerants publication will be updated to provide more information in low GWP area.

EU Legislation on Training for RACHP (1)



- refrigerant handling training under F-Gas Regulation
 - an unusual approach: highly prescriptive (in terms of minimum requirements)
 - monitored by each Member State competent authority
 - cannot purchase refrigerants without proof of certification
- legislative requirements for non-F-Gas refrigerants
 - defined by relevant safety related framework Directives
- these Directives do not directly refer to refrigerants or RACHP systems
 - they are very broad in scope
 - this requires interpretation by employers of RACHP technicians / designers
- training to be identified by employer risk assessments and provided to employees
 - technicians working with flammable refrigerants must be adequately trained

EU Legislation on Training for RACHP (2)



| Affects training for technicians | | | | |
|---|------------|--|--|--|
| OSH Framework Directive on safety and health at work | 89/391/EEC | | | |
| ATEX 137 Directive for improving the safety and health protection of workers potentially at risk from explosive atmospheres | 99/92/EC | | | |

Affects training for equipment specifiers, producers and distributors Pressure Equipment Directive 97/23/EC recast 2014/68/EU ATEX 95 – Explosive Atmospheres Directive 94/9/EC recast 2014/34/EU General Product Safety Directive 2001/95/EC Low Voltage Directive 2006/95/EC recast 2014/35/EU Electromagnetic Compatibility Directive 2004/108/EC recast 2014/30/EU Machinery Directive 2006/42/EC

EU Legislation on Training for RACHP (3)



- Directive 89/391/EEC the OSH Framework Directive
 - measures to encourage improvements in the safety and health of workers at work
 - Article 12: Training of workers
 - employer shall ensure that workers receives adequate safety and health training
 - training required "in the event of the introduction of new work equipment or a change in equipment"
 - training to be adapted "to take account of new or changed risks"
- Directive 99/92/EC ATEX 137
 - on minimum requirements for improving the safety and health protection of workers potentially at risk from explosive atmospheres
 - places a responsibility on employers to provide appropriate training for works in relation to risks from explosive atmospheres
- hard for Member States to centrally monitor uptake of training
 - no certification requirement for non-F-Gas alternatives

European Standard: EN 13313:2009



- "Refrigerating systems and heat pumps Competence of personnel"
 - applies to all refrigerants
- provides comprehensive framework for training requirements
 - including safety issues related to flammable and toxic refrigerants
- defines competency requirements for a range of job types e.g.
 - design, installation, general maintenance, circuit maintenance, decommissioning
- describes long list of topics that must be addressed in training e.g.
 - theoretical knowledge of cycles, practical knowledge of components
- defines different competency levels for a matrix of job types / topics
 - basic appreciation; working knowledge; fully operational; leading edge

Is legislative framework sufficient for training?



- there are clear mandatory training requirements for F-Gases
- there are also mandatory requirements for non-F-Gases, but less prescriptive
 - relevant Directives already exist and require safe handling to be prioritised
- the EN standard on RACHP competence provides detailed training guidelines
 - used in conjunction with Directives there is a comprehensive framework available
- this framework is sufficient to:
 - define suitable training courses for non-F-Gas refrigerants
 - create a mandatory requirement for such training
- the key issues are to ensure:
 - that sufficient training courses are available in or close to all Member States
 - that sufficient engineers are trained

Case Study 1: REAL Alternatives



- REAL Alternatives is a significant new initiative related to RACHP training
 - specifically targeting the new low GWP alternatives
- a multi-country initiative with significant inputs from 5 Member States
 - Belgium, Germany, Italy, Poland, UK
- REAL Alternatives training material will provide an excellent basis to support training needs across whole EU
 - much of the material is freely available
 - already available in several languages
- more details on the available material from Marco Buoni in next presentation

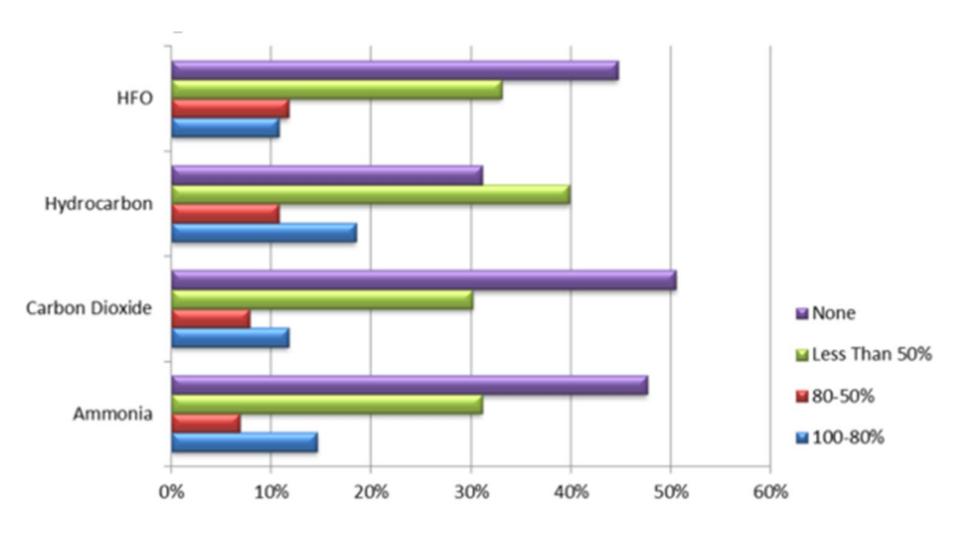
REAL Alternatives background research



- R-A training material based on detailed "needs research" carried out in 2014
- survey of key stakeholders (including mainly contractors and trainers)
 - 105 responders
- Key conclusions (in 2014):
 - there is a general lack of preparedness for low GWP refrigerants including ammonia,
 CO₂ HCs and HFOs
 - a mix of e-learning and external training provision (blended learning) is required
 - it is essential that individuals are tested on completion of their training

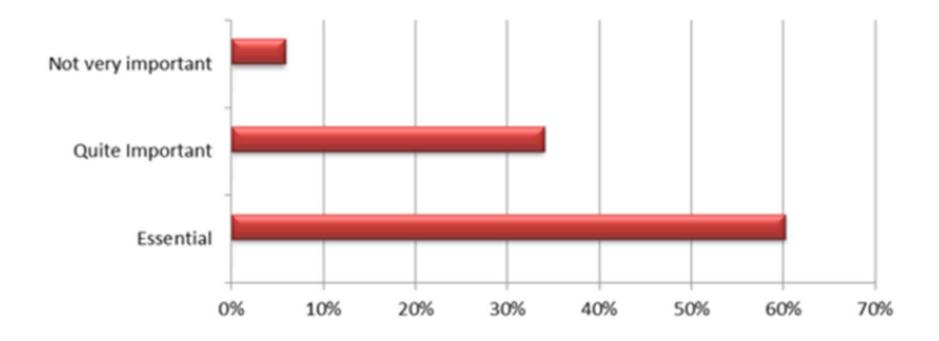
R-A Survey: What % of your workforce is trained





R-A Survey: Is testing / certification important





Case Study 2: French Training Assessment



- comprehensive study on training needs
 - carried out by Association Francaise du Froid in 2014
- survey of numerous stakeholders
 - professional associations, end users, installers and equipment suppliers
- study assessed ammonia, CO₂ and hydrocarbons
- some ammonia training in France, but not enough available for CO₂ and HCs
- clear conclusions about lack of practical training
 - only 1 training centre with facilities for HCs and 2 for CO₂
 - plus specialised training by some equipment manufacturers
- recommendations in this study
 - to extend training at existing facilities to include low GWP alternatives

Case Study 3: AREA Low GWP Refrigerants Training Guidance



- guidance on minimum requirements for contractors' training & certification
 - latest version published by AREA in November 2014
- defines competence requirements for RACHP contractors using low GWP refrigerants
 - aligned with EN 13313
- provides comprehensive training framework and suggested course structures
 - separate sections for ammonia, CO₂ and HCs
 - also refers to HFOs
- provides list of training centres
 - coverage: 14 Member States number of training centres listed: 90
 - for each centre
 - details of refrigerants covered in courses
 - whether practical and/or theoretical
 - centre contact details
 - around 30% only offer theoretical training

Countries listed in AREA training guidelines



| Country | Number of Facilities Listed | |
|-------------|-----------------------------|---------------------------------|
| Belgium | 1 | Theoretical and practical |
| Denmark | 3 | Theoretical and practical |
| Finland | 2 | |
| France | 31 | Over half only have theoretical |
| Germany | 9 | Theoretical and practical |
| Ireland | 3 | |
| Italy | 17 | Theoretical and practical |
| Netherlands | 1 | Theoretical and practical |
| Norway | 2 | |
| Poland | 3 | |
| Slovakia | 2 | |
| Spain | 8 | Theoretical only |
| Sweden | 3 | Theoretical and practical |
| UK | 6 | Theoretical and practical |

What needs to be done to improve training (1)?



- interim conclusions based on:
 - literature search, survey responses, review of training legislation / standards and expert comments
- legislation and standards
 - little change required
 - framework for training requirements seems adequate
- training materials for e-learning and theoretical parts of training courses
 - good materials and course agendas already available
 - can be improved as knowledge-base develops (e.g. when EN 378 revision agreed)
 - hence, some incremental development required
- training facilities for practical training and assessment
 - changes required
 - insufficient training centres with practical capability in most Member States
 - requires investment in RACHP hardware to support practical aspects of courses

What needs to be done to improve training (2)?



- uptake of training
 - changes required
 - more technicians and designers need to take appropriate training courses
- geographic availability of training
 - changes required
 - more widespread availability of trainers required in some EU countries
- appropriate roles for:
 - authorities
 - associations of service personnel
 - associations of equipment producers
 - companies selling alternative equipment
- or, should we just let the market decide (demand driven) ?

Concluding Comments on Training



- comprehensive information on training collected in study
 - via Member States survey
 - from excellent "training needs research" carried out in recent studies
- data from this study supports other research
 - there is a significant training gap lots more training required
 - the legislative framework seems sufficient
 - the training material for theoretical training is already very good
 - the number of facilities for practical training is not sufficient
- the need for training is driven by the rate of uptake of new technologies
 - we are at the beginning of a significant shift from high to low GWP fluids
 - increased number of trained technicians needs to match uptake of low GWP fluids
- the training barrier may be easier to address than the standards barrier
 - changing standards and legislation can take many years
 - training providers can more quickly fill the training gaps
 - but investment costs for trainers and training centres may be a constraint