New Equipment and Improved Formulations of 1,3-Dichloropropene and Chloropicrin

J.D. Busacca and P.J. Tsakonas

Dow AgroSciences

The Montreal Protocol A Catalyst for Innovation

- Where will "alternatives" come from?
 - Non-chemical, non-fumigant alternatives
 - Cultural changes in production
 - Existing and "New" fumigants
 - Using existing tools more effectively
 - enhanced formulations
 - improved equipment

Existing and "New" Fumigants

Existing Fumigants

- Methyl bromide
- 1,3-dichloropropene
- Chloropicrin
- MITC generators

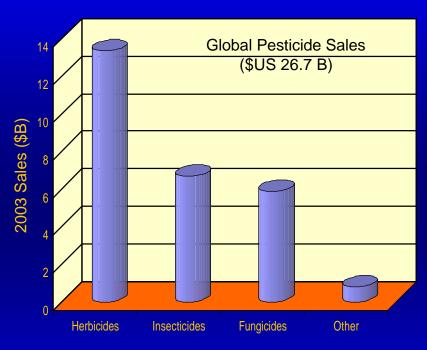
"New" Fumigants

- Methyl iodide
- Propargyl bromide
- Sodium azide
- Discovery research?

Discovery Research

Challenges to the development of new fumigants:

- Economics limited opportunity
- Regulatory anachronisms --
 - + No residues
 - + Extensive registration
 - + Robust efficacy
 - + Strong stewardship



Source: Phillips McDougall

Balancing the pros and cons, it makes sense to optimize the value of existing fumigants

Optimize the Value of Existing Fumigants

- 1. Enhanced Formulations
- 2. Improved Application Methods
- 3. New Application Equipment

Enhanced Formulations

- The goal of formulation enhancement is to increase the value of the product to the customer
 - 1. Improve product performance
 - efficacy
 - pest spectrum
 - 2. Improve product utility
 - easier to use
 - application flexibility
 - lower use rate

Enhanced Formulations

Formulation Changes and Benefits

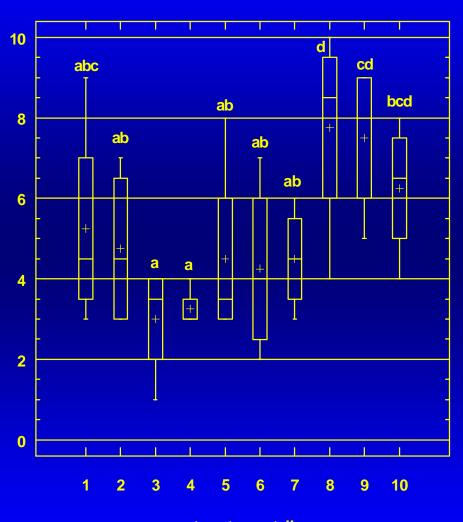
- Additional chloropicrin in 1,3-D formulations
 - control of nematodes plus enhanced control of soil-borne diseases
 - used in shank injection or drip irrigation formulations

Emulsifiers

- ensure uniform distribution of fumigant in irrigation water
- enhance solubility in water
- allows direct injection into drip irrigation tubes

verticillium wilt of Cauliflower

Arroyo Grande, CA Disease Incidence at Harvest



| # | treatment | gal/a |
|----|----------------------------|-------|
| 1 | Telone EC | 12 |
| 2 | Telone C15 EC | 14. |
| 3 | Telone C25 EC | 16 |
| 4 | Telone C35 EC | 18. |
| 5 | chloropicrin EC | 4 |
| 6 | metam drip, fenamiphos G | 75 |
| 7 | TELONE II injection | 12 |
| 8 | ABB9017 drip, fenamiphos G | 2 |
| 9 | ABB9017 drip, fenamiphos G | 4 |
| 10 | untreated | |

treatment #

JPM 1/97

JPM9514

incidence / 10 plants

Enhanced Formulations

Initial Formulations

| | 1,3-D | | Chloropicrin | | | |
|-----------------------|-------|------|--------------|------|---------------|------------------|
| Product(s) | Gm/L | % | Gm/L | % | Total Gm/L | Shank or Drip |
| Telone* Dorlone* | 1188 | 97.5 | - | - | 1188 | Shank |
| Telone* EC Condor* | 1127 | 94.0 | - | - | 1127 | Drip |
| Telone* C-17 | 1034 | 81.2 | 210 | 16.5 | 1244 | Shank |

^{*} Trademark of Dow AgroSciences LLC

Enhanced Formulations

Current Formulations

| | 1,3-D | | Chloropicrin | | | |
|--------------------------------------|----------|------|--------------|------|---------------|------------------|
| Product(s) | Gm/ L | % | Gm/L | % | Total Gm/L | Shank or Drip |
| Telone* Dorlone* | 1188 | 97.5 | - | - | 1188 | Shank |
| Telone* EC Condor* | 1127 | 94.0 | - | - | 1127 | Drip |
| Telone* C-17 | 1034 | 81.2 | 210 | 16.5 | 1244 | Shank |
| Telone* C-35 Telopic* Doublestopper* | 866 | 61.1 | 474 | 34.7 | 1340 | Shank |
| InLine* Telopic* EC | 808 | 60.8 | 442 | 33.3 | 1250 | Drip |

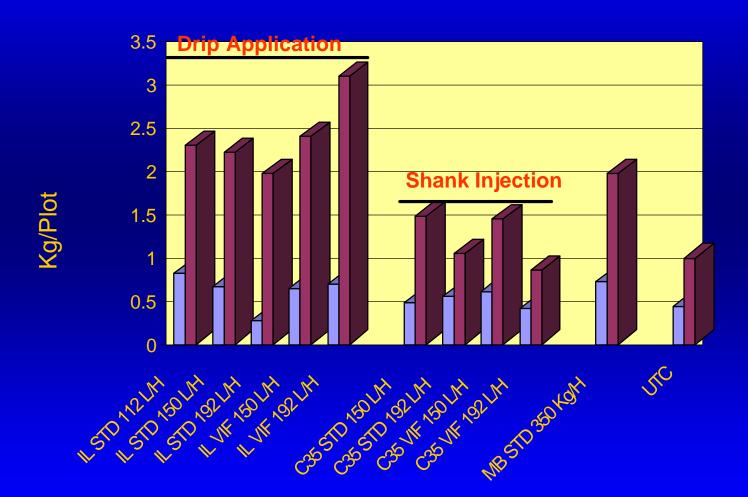
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'New' Application Methods

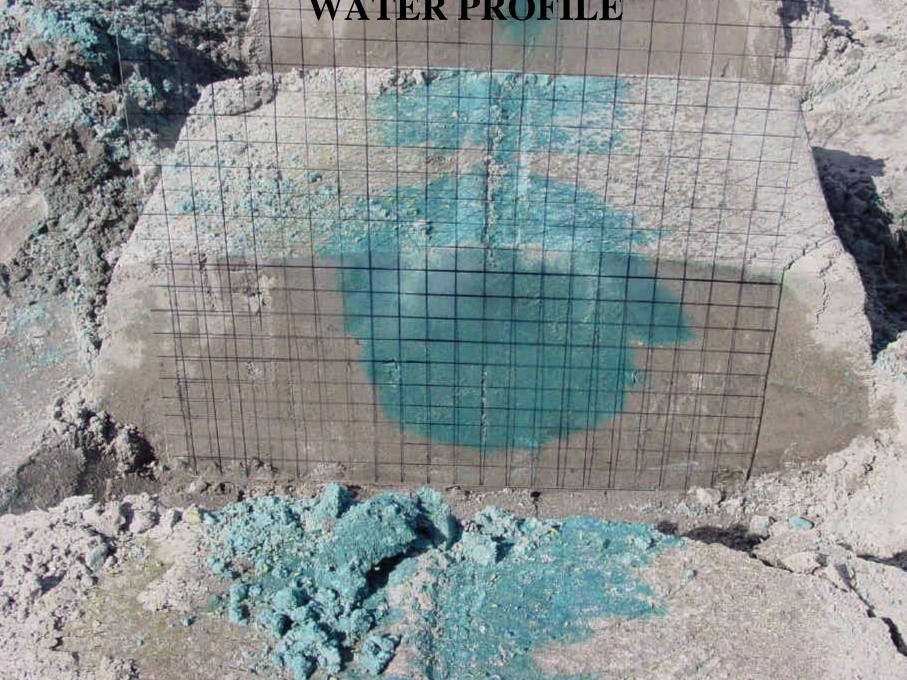
Application via Drip Irrigation Tubes

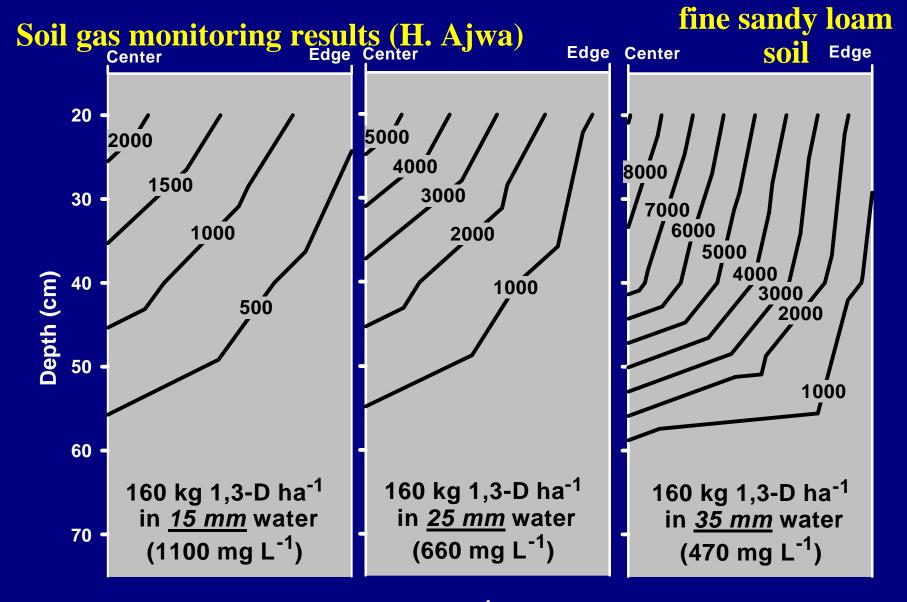
- Better distribution in the soil
- Lower use rates
- Better efficacy in most soils
- Better retention of fumigant in the soil
- Lower cost of fumigation
- More consistent performance
- Reduced exposure of workers to fumigant
- Utilizes existing drip tubes

Average Pepper Yield (Kg) per Plot Oxnard, CA - 2002



□ Harvest 1□ Harvest 2

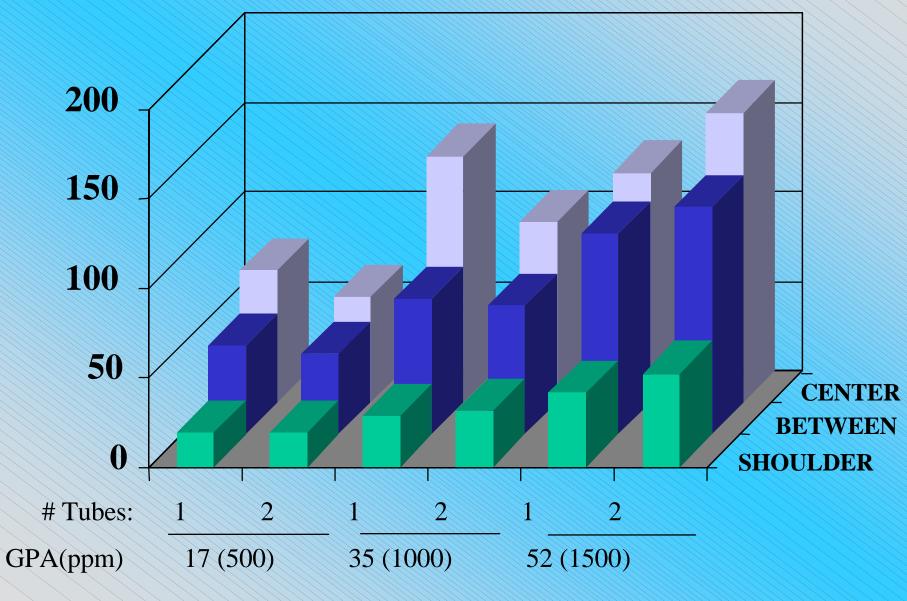


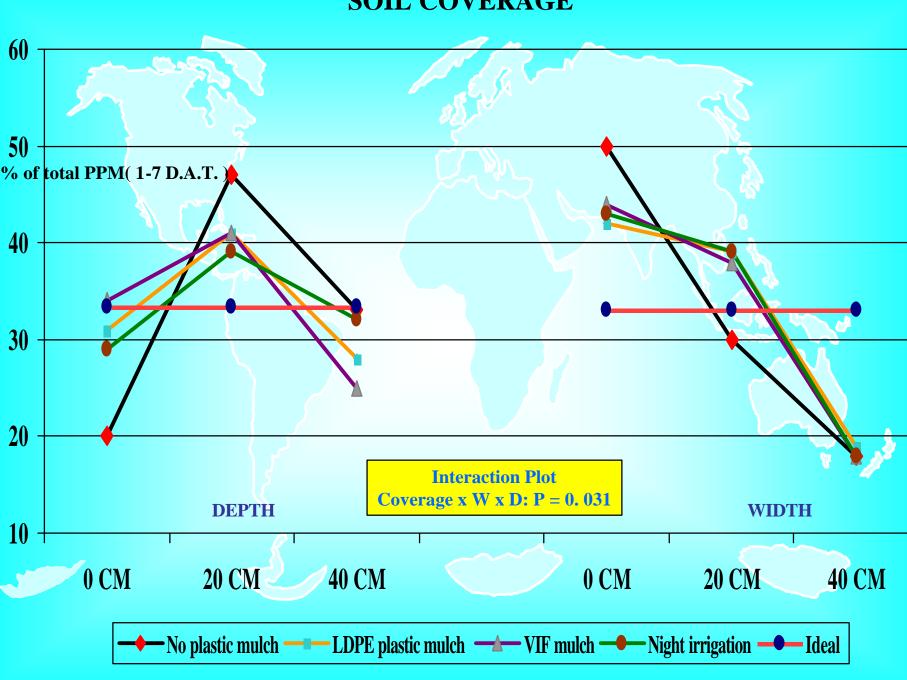


1,3-D concentration (mg L⁻¹ air) in the gaseous phase of Watsonville soil 24 hrs after drip application

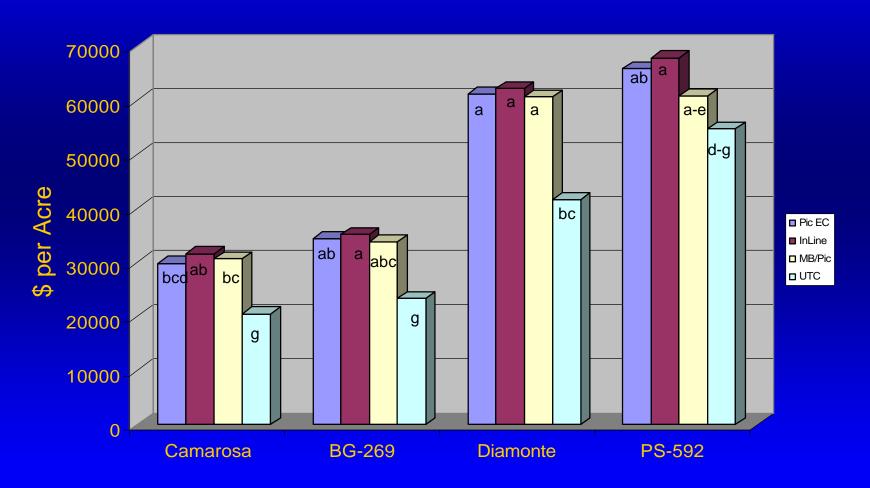
1-7 DAA SAMPLING 0 cm **20cm 40cm** 3cm **20cm** 40cm 80

EFFECT OF GALLONS PER ACRE AND CONCENTRATION (PPM) C GASTEC READINGS 1 DAY AFTER APPLICATION





Strawberry Marketable Berry Value IR-4 2001-2002 California



New Application Equipment Yetter Coulter







New Equipment

Advantages of Yetter Coulter

- Better soil sealing
 - Beaver tail
 - Press wheels
- Deeper placement of fumigant for better soil distribution
- Can be used for in-bed, pre-bed and broadcast applications of fumigants

FFVA Commercial Demonstration Trials

- Designed to demonstrate value of methyl bromide alternative treatments on tomato and pepper in Florida
- Trials conducted 2002 2004
- Funded by an FFVA grant (USDA source)
- UFL and USDA researchers conducted all trials on commercial production farms
- Standard protocol at 10 locations
- Interim and final reports submitted to FFVA

FFVA Commercial Demonstration Trials

Standard Protocol

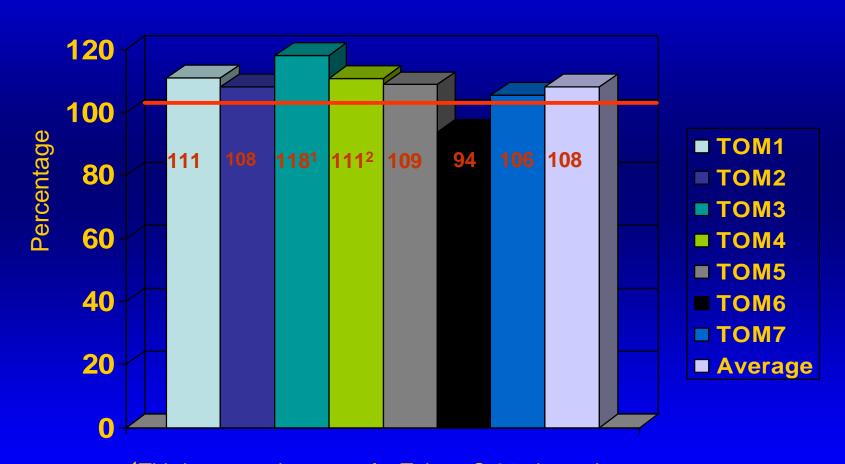
- Telone C-35 @ 26 gpa applied broadcast with Yetter coulter plus herbicide plus chloropicrin @ 150 lbs pta applied in bed
- 2. Methyl bromide/ chloropicrin (67/33) @ 350 lb/a

Note: Standard herbicide treatment was Devrinol plus Treflan

FFVA Commercial Demonstration Trials - Tomato

2002 - 2004

Telone C-35 + Herbicide Yield as a Percentage of MB/pic

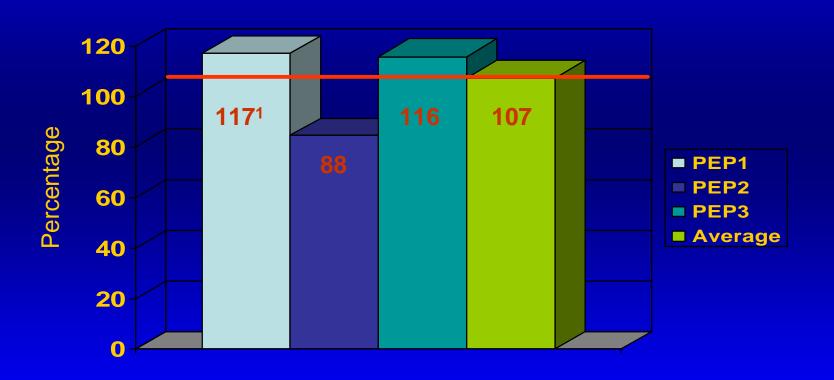


¹Third consecutive year of a Telone C-35 alternative program ²Forth consecutive year of a Telone C-35 alternative program

FFVA Commercial Demonstration Trials - Pepper

2002 - 2004

Telone C-35 + Herbicide Yield as a Percentage of MB/pic



¹Third consecutive year of a Telone C-35 alternative program

Application Methods, Equipment and Costs

I elone Application Methods In-bed

Advantages:

- Same application as MB/pic
- 7 years of data that demonstrates that it works



Cost:

400 lbs MeBr @ 2.80/lb = \$560

Prebed



Telone Application Methods Prebed

Advantages

- Economical as In-bed
- PPE Wear long sleeve shirt and long pants, shoes & socks

Cost

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C-35 @ 35 gpta $350
+ pic in-bed @ 175 lbs pta $150
+ Herbicide $50
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MeBr @ 2.65/lb @ 400 lbs pta = \$530

Telone Application Methods Broadcast



Advantages

- Fewer people needed in field
- Highly effective in the high disease markets

Cost

| C-35 @ 20 gpta | \$400 |
|----------------------------|-------|
| + pic in-bed @ 175 lbs pta | \$150 |
| + Herb | \$50 |
| | \$600 |

MeBr @ 2.80/lb @ 400 lbs pta = \$560

Summary

- The Montreal Protocol has been a catalyst for fumigation research
- Enhanced formulations, improved application combined with monitoring methods and new equipment can add value to existing fumigants
- These enhancements result in additional viable alternatives for growers as methyl bromide is phased out











Everything

A Pre-Plant Soil Fumigant to Manage Soil Borne Pests in High Value Crops



